

Wednesday, December 08, 2010 1:38:41 PM

**Accept**

**Setup Start**

[REDACTED]

**Stop**

[REDACTED]

**Cust Item ID:**

**Start Date:** 12/9/2010    **Start Qty:** 40.00

[illegible]

**Required Date:** 12/23/2010      **Req'd Qty:** 40.00

**RESEARCH**

**Customer:**

**Reference:**

Run Start



Approvals: Process Plan: me

Date: 10-12-08

### Tooling:

Date:

**Stop**



[illegible]

**QC:**

Date:

**SPC (Y/N):**






Date:



100		0.00	
			
Hardinge			41 <del>0</del>
Hardinge CNC Lathe Small	<b>Memo</b> TURN AS PER FOLIO FA876 & DWG FOLIO REV: <u>A</u> DWG REV: <u>A</u>	0.00	
	DEBURR		SA 10/12/09
110	QC2- Inspect parts off machine FAI/FAIB	0.00	
			
QC			41 <del>0</del>
Quality Control	<b>Memo</b>	0.00	




**Work Order ID 64589**

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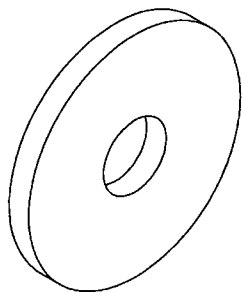
Page 2

Item ID: D3917-3 Accept  Setup Start   
Revision ID: Stop   
Item Name: Washer  
Start Date: 12/9/2010 Start Qty: 40.00  Cust Item ID:  
Required Date: 12/23/2010 Req'd Qty: 40.00  Customer:  
Reference:

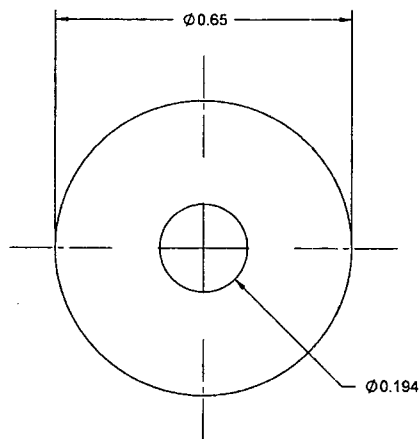
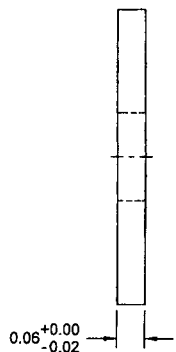
Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start   
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120  QC Quality Control	QC8- Inspect parts - second check  Memo	0.00  0.00		on 10/12/10		40	0		
130  Packaging Packaging	Identify as per dwg & Stock Location  Memo	0.00  0.00				10/12/13		910	
140  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00				CK		10/12/13	

MF  
10-12-13

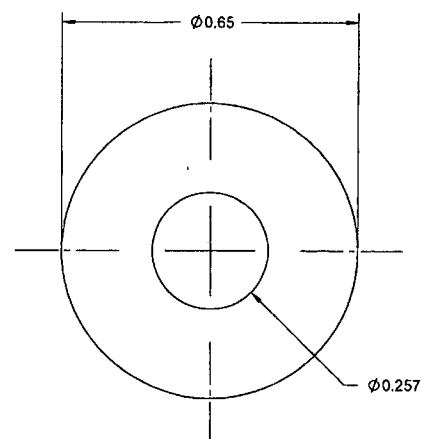
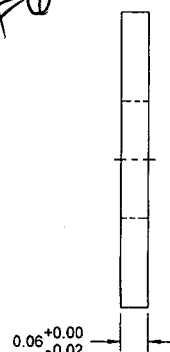


ISO VIEW



**D3917-1 WASHER**

#64589



**D3917-3 WASHER**

**RELEASED**  
2010-02-16

**NOTES:**

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, COLOR BLACK  
REF DART SPEC M-DELRIN-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: < 0.01 lbs

A		NEW ISSUE		JPH	10.01.29
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA			
DRAWN	AJS				
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D3917</b>		REV. A	
MFG. APPR.	<i>[Signature]</i>	TITLE		SHEET 1 OF 1	
APPROVED	<i>[Signature]</i>	WASHER (350 BASKET)		SCALE	
DE APPR.	<i>[Signature]</i>			NTS	
DATE	10.01.29	<p align="center">COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS RELEASED AND CONTROLLED AND IS SUPPLIED ON THE EXPRESSED CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</p>			

